

Xerox® Phaser® 6020/6022 and
Xerox® WorkCentre™ 6025/6027
Letter / A4
Colour Printer and
Colour Multifunction Printer



Xerox® Phaser® 6020/6022 Colour Printer and Xerox® WorkCentre™ 6025/6027 Colour Multifunction Printer

Convenient, high performance colour printing.



Xerox® Phaser® 6020/6022 Colour Printer and Xerox® WorkCentre™ 6025/6027 Colour Multifunction Printer

Workloads are demanding – time is limited. The compact Phaser® 6020/6022 and WorkCentre™ 6025/6027 excel in small office environments where high-impact colour, speed and ease of use give your team the opportunity to focus on what's important. Your business.

High performance.

- **Plenty of power.** Our powerful 525 MHz processor and generous amount of standard memory handle your daily workload with ease, including pages full of graphics, photos and charts.
- **Superior image quality.** The 1200 x 2400 dpi enhanced image quality delivered by the Hi-Q LED print engine provides high resolution colour printing with precise image alignment and fantastic detail.
- **Colour your way.** Last minute colour adjustments are a snap for both the expert and novice user with powerful, easy to use controls in the Xerox printer driver.
- **Accomplish more and spend less time waiting.** The Phaser 6022 / WorkCentre 6027 feature a print speed of 18 ppm in colour and black and white while the Phaser 6020 / WorkCentre 6025 feature a print speed of 10 ppm colour and 12 ppm in black and white. All four devices provide colour prints in less than 19 seconds.

Everyday work made easier.

- **Print from anywhere.** Connect without the need for network cabling with standard built-in Wi-Fi, featuring one touch setup. Simply press the WPS button on the printer, then the WPS button on your Wi-Fi enabled router, and then work and print from anywhere.
- **Connectivity simplified.** With Wi-Fi Direct now mobile phones, tablets, and laptop computers can make a secure connection directly to the printer or multifunction printer even if you don't have an existing wireless network.
- **Streamline processes.** Powerful features simplify tasks for small work teams including the Paper Setup Navigator, taking the guess work out of printing on custom paper sizes and types from plain office paper to envelopes and labels.
- **Apple® AirPrint™.** Stay mobile with built-in support for Apple® AirPrint™. Print emails, photos and important office documents directly from your Apple iPhone or iPad.

Consistently reliable results.

- **Unrivalled print technology.** The proven Hi-Q LED print engine is the same advanced component found in many of our higher-end devices used by graphic designers and artists servicing clients in imaging and the arts.
- **Xerox® EA-Eco Toner.** Developed to provide bright, detailed images, smooth graphics and sharp text with remarkable gloss and clarity – while achieving low fusing temperature to save energy.
- **Print efficiently.** Both the printer and multifunction printer use the same easy-to-replace toner cartridges. No need to purchase, store and replace additional supply items, simplifying operation and supplies management while minimizing time spent changing parts.



Phaser 6020. Print.



Phaser 6022. Print.

High impact. Affordable price. The WorkCentre™ 6025 and WorkCentre™ 6027 get the work done without a second thought. These compact devices combine several office machines into a single, cost-effective colour multifunction printer that produces high-profile materials with outstanding quality while consolidating space.

- 1 The large intuitive 4.3 in. colour touchscreen user interface (WorkCentre 6027) makes complicated tasks simple while the easy to use 4-line user interface (WorkCentre 6025) facilitates easy navigation.
- 2 Built-in wireless networking allows the device to be placed anywhere in the office, and you can access the Wi-Fi install wizard directly from the user interface to connect to your wireless network quickly and easily.
- 3 Save time copying and scanning multiple page documents with the 15-sheet Automatic Document Feeder.*
- 4 Scanning quickly converts paper into electronic documents that can be saved to a location on your network or sent directly to email recipients, with resolution up to 600 x 600 dpi, in colour or greyscale.
- 5 Copy features include ID card copy, lighten/darken, reduce/enlarge, auto background suppression, collation, and many others.
- 6 The front side USB port allows users to print from, or scan to any standard portable USB memory device.
- 7 Packed with the most common fax capabilities at a speed of 33.6 Kbps.*



* Available only on the WorkCentre 6027.

WorkCentre 6025/6027. Copy. Print. Scan. Fax.* Email.

Phaser 6020/6022 Quick Facts

- 1200 x 2400 dpi enhanced image quality
- Robust duty cycle of up to 30,000 pages per month
- PANTONE® Colour calibrated solid-colour simulations

WxDxH:

Phaser 6020: 15.5 x 12 x 9.2 in. / 394 x 305 x 234 mm

Phaser 6022: 15.6 x 15.7 x 9.7 in. / 396 x 399 x 246 mm

Weight:

Phaser 6020: 23.15 lb. / 10.5 kg

Phaser 6022: 26.5 lb. / 12 kg



WorkCentre 6025/6027 Quick Facts

- Copy at 600 x 600 dpi; Print at 1200 x 2400 dpi enhanced image quality
- PANTONE® Colour calibrated solid-colour simulations

WxDxH:

WorkCentre 6025: 16.2 x 15.3 x 12.5 in. / 411 x 389 x 318 mm

WorkCentre 6027: 16.2 x 17.2 x 15.3 in. / 411 x 437 x 389 mm

Weight:

WorkCentre 6025: 30.4 lb. / 13.8 kg

WorkCentre 6027: 37.3 lb. / 16.9 kg

Device Specifications	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027	
Speed	Up to 10 ppm colour / 12 ppm black and white	Up to 18 ppm colour / 18 ppm black and white	Up to 10 ppm colour / 12 ppm black and white	Up to 18 ppm colour / 18 ppm black and white	
Duty Cycle ¹	Up to 30,000 pages / month				
Processor / Memory	525 MHz / 128 MB	525 MHz / 256 MB	525 MHz / 256 MB	525 MHz / 512 MB	
Connectivity	Wi-Fi b/g/n, Wi-Fi Direct, High speed USB 2.0	10/100Base-TX Ethernet, Wi-Fi b/g/n, Wi-Fi Direct, High speed USB 2.0	Wi-Fi b/g/n, Wi-Fi Direct, High speed USB 2.0	10/100Base-TX Ethernet, Wi-Fi b/g/n, Wi-Fi Direct, High speed USB 2.0	
Print and Copy	Print: Up to 1200 x 2400 dpi enhanced image quality		Print: Up to 1200 x 2400 dpi enhanced image quality; Copy: Up to 600 x 600 dpi		
Resolution					
First-print-out Time	As fast as 19 seconds colour / 19 seconds black and white	As fast as 13 seconds colour / 12 seconds black and white	As fast as 19 seconds colour / 19 seconds black and white	As fast as 13 seconds colour / 12 seconds black and white	
First-copy-out Time	NA		As fast as 40 seconds colour / 24 seconds black and white	As fast as 30 seconds colour / 20 seconds black and white	
Page Description Languages	GDI	PostScript 3 compatible, PCL® 5c, 6, PDF Direct	GDI	PostScript 3 compatible, PCL® 5c, 6, PDF Direct	
Print Features	Image Options (Standard, Photos, Presentation, Design, POP), Colour Balance Adjust, PANTONE® Colour Calibrated Solid-colour Simulations, Auto Screening (Standard, Fineness, Gradation), N-up, Custom Page Sizes, Fit to Page, Scaling, Reduce/Enlarge, Draft Mode, Collation, Bidirectional Print Drivers, Job Monitoring				
Mobile Printing	Apple® AirPrint™, Xerox® PrintBack	Apple® AirPrint™, Xerox® PrintBack, Google Cloud Print	Apple® AirPrint™, Xerox® PrintBack	Apple® AirPrint™, Xerox® PrintBack, Google Cloud Print	
Scan	NA		Scan to Network Computer (SMB/ FTP), Scan to Email, WSD, Application (TWAIN USB/Network), WIA (USB/WSD Scan), Mac 10.6 or later (USB/Network/MacICA), USB		
Destinations					
Features	200 dpi, 300dpi, 400dpi, 600dpi, 1200 dpi (TWAIN only) resolution, Colour, Black and White, Greyscale, Image-only PDF/Multi-Page TIFF /Single-page TIFF/ JPEG				
Fax	NA		33.6 Kbps with MH/MR/MMR/JBIG/ 1-bit compression, Auto redial, Auto reduction, Address book (Up to 99 address entries), Group faxing, Delay send, Cover page, Secure fax receive, Junk Fax Filter, Fax forward (fax/email/ server via SMB/FTP)		
Walk-Up Fax Features ²					
Security	Standard	Secure HTTPS (SSL/TLS), Secure IPP, SSL, IP Filtering, IPv6, WEP(64/128 bit), WPA2-PSK (AES), and WPA/ WPA2-PSK (Mixed Mode)	Secure HTTPS (SSL/TLS), Secure IPP, SSL, IP Filtering, IPv6, SNMP v3, IPsec, WEP(64/128 bit), WPA2-PSK (AES), and WPA/WPA2-PSK (Mixed Mode)	Secure HTTPS (SSL/TLS), Secure IPP, SSL, IP Filtering, IPv6, WEP(64/128 bit), WPA2-PSK (AES), and WPA/ WPA2-PSK (Mixed Mode), Network Address Book Authentication (LDAP, Windows Kerberos)	Secure HTTPS (SSL/TLS), Secure IPP, SSL, IP Filtering, IPv6, SNMP v3, IPsec, WEP(64/128 bit), WPA2-PSK (AES), and WPA/WPA2-PSK (Mixed Mode), Network Address Book Authentication (LDAP, Windows Kerberos)
Paper Input	Standard	NA	Platen	Automatic Document Feeder (ADF): 15 sheets; Custom sizes: 5.8 x 8.3 in. to 8.5 x 14 in. / 148 x 210 mm to 216 x 356 mm	
			Bypass Tray: Up to 10 sheets; Custom sizes: 3 x 5 in. to 8.5 x 14 in. / 76 x 127 mm to 216 x 356 mm	NA	
		Main Tray: Up to 150 sheets; Custom sizes: 3 x 5 in. to 8.5 x 14 in. / 76 x 127 mm to 216 x 356 mm			
Paper Output	100 sheets				
Warranty	One-year on-site warranty (geography dependent)				

¹ Maximum volume capacity expected in any one month. Not expected to be sustained on a regular basis; ² Requires analogue phone line.

Device Management

Xerox® CentreWare® Internet Services, Xerox® Device Manager, Xerox® PrintingScout® Software, Apple® Bonjour

Print Drivers

Microsoft® Windows® 7, 8, XP*, 2003 Server, 2008 Server, 2012 Server, Vista; Mac OS® 10.5 and above; Red Hat® Enterprise 4, 5; Fedora® Core 15-17; SUSE® 11, 12, Ubuntu®

Font Capability

Phaser 6020 / WorkCentre 6025: NA; Phaser 6022 / WorkCentre 6027: 81 PostScript fonts; 81 PCL fonts

Media Handling

Automatic Document Feeder: 16-28 lb. bond / 60-105 gsm; Bypass Tray: 16 lb. bond to 60 lb. cover / 60 to 163 gsm (WorkCentre 6025); Main Tray: 16 lb. bond to 60 lb. cover / 60 to 163 gsm

Media Types

Plain, Bond, Lightweight Cardstock, Lightweight Glossy Card Stock, Envelopes, Labels, Recycled, Plain-Reloaded, Bond-Reloaded, Lightweight Card Stock Reloaded, Lightweight Glossy Card Stock Reloaded, Recycled-Reloaded

Operating Environment

Temperature: 50° to 90°F / 10° to 32°C; Humidity: 10% to 85%; Sound Pressure: Printing: 49.1 dB(A) or less, Standby: 21.9 dB(A) or less; Warm-up time (from power save): less than 35 seconds

Electrical

Power: 110-127 VAC, 50/60 Hz, 7A or 220-240 VAC, 50/60 Hz, 5A; Phaser 6020/6022: Continuous Printing (average): 220/340 watts; Standby Mode: 45 watts or less; Low Power Mode: 10 watts or less; Sleep Mode: 3.5 watts or less; WorkCentre 6025/6027: Continuous Printing (average): 220/330 watts; Standby Mode: 45 watts or less; Low Power Mode: 10 watts or less; Sleep Mode: 3.5 watts or less

Dimensions (W x D x H)

Phaser 6020: 15.5 x 12 x 9.2 in. / 394 x 304 x 234 mm; Weight: 24 lb. / 10.9 kg; Phaser 6022: 15.6 x 15.7 x 9.7 in. / 397 x 398 x 246 mm; Weight: 27.3 lb. / 12.4 kg; WorkCentre 6025: 16.2 x 15.3 x 12.5 in. / 410 x 389 x 318 mm; Weight: 32 lb. / 14.5 kg; WorkCentre 6027: 16.2 x 17.2 x 15.3 in. / 410 x 439 x 388 mm; Weight: 37.3 lb. / 16.9 kg

Certifications

FCC Part 15, Class B, FCC Part 68, CE Mark applicable to Directives 2006/95/EC, 2004/108/EC and 1999/5/EC, UL 60950-1/CSA 60950-1-07, 2nd Edition, EAC/NOM, RoHS Directive 2011/65/EU, WEEE Directive 2012/19/EU, Pantone, ENERGY STAR® qualified. To view the latest list of certifications, go to www.xerox.com/OfficeCertifications.

What Comes in the Box

- Phaser 6020 Printer or Phaser 6022 Printer or WorkCentre 6025 Multifunction Printer or WorkCentre 6027 Multifunction Printer
- Toner Cartridge (500 page capacity**)
- Quick Installation Guide, Quick Use Guide, Software and Documentation Disc
- Power Cable
- USB Cable
- Fax Cord (WorkCentre 6027)

Supplies

Toner Cartridges**:

Black: 2,000 std. pages	106R02763
Cyan: 1,000 std. pages	106R02760
Magenta: 1,000 std. pages	106R02761
Yellow: 1,000 std. pages	106R02762

* Windows v3 driver only.

** Average standard pages. Declared Yield in accordance with ISO/IEC 19798. Yield will vary based on image, area coverage and print mode.

For more information, visit us at www.xerox.com/office.

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